OPERATOR INSTRUCTIONS

SLIC12R-MS WITH HEAT

STEP 1: Confirm that circuit breaker (7CB) is switched ON and CONTROL POWER pushbutton light (1PL) is lit.

- If not, check phase monitor relay (PMR) and emergency stop (ES) button.
- If INCORRECT POWER pushbutton light (2PL) is lit, check PMR for phase rotation and voltage setting.

STEP 2: Turn ON AIR FLOW switch (1SW).

STEP 3: Set blower running speed using SPD ADJ POT (potentiometer).

STEP 4: Cooling probe selection switch (3SW) and/or heating probe selection switch (7SW)

- Turn 3SW to ENT - Cooling is based on entering air control.
- Turn 3SW to LVG - Cooling is based on leaving air control.
- Turn 7SW to ENT - Heating is based on entering air control.
- Turn 7SW to LVG - Heating is based on leaving air control.

STEP 5: Turn OFF/CLG/HTG/DH switch (5SW) to require unit operating mode.

- Turn 5SW to OFF - Unit is switched off.
- Turn 5SW to CLG - Unit is running in cooling mode.
- Turn 5SW to HTG - Unit is running in heating mode.
- Turn 5SW to DH - Unit is running in dehumidification mode.

STEP 6: Turn OFF/LOCAL/HAND/REMOTE switch (2SW) to require compressor operating mode and/or switch (6SW) to require heater operating mode.

- OFF – Switched off.
- LOCAL - Operating with local controller.
- HAND - Operating in manual mode without the controller (manual on).
- REMOTE - Operating in remote mode without the controller (on/off by remote thermostat).

STEP 7: Turn NORMAL/QUIET switch (4SW) to require condenser fan operating mode.

- NORMAL – Condenser fan is operating in normal mode.
- QUIET - Condenser fan is operating in quiet mode.

It is the customer's responsibility to always follow the written operating instructions of the unit and maintain safe work practices.