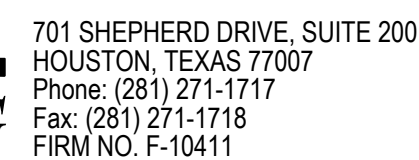



1. SHAPES, PLATES, ANGLES AND CHANNELS SHALL CONFORM TO ASTM A36. BUILT-UP STEEL PER ASTM A570 GR50 OR ASTM A572 R50.
2. STRUCTURAL STEEL TUBING SHALL CONFORM TO ASTM A500, GRADE B.
3. ANCHOR BOLTS AND COLUMN CAP PLATE BOLTS SHALL CONFORM TO ASTM A307, UNLESS OTHERWISE NOTED.
4. STRUCTURAL STEEL DETAILING, FABRICATION AND ERECTION SHALL CONFORM TO AISC "SPECIFICATION FOR STRUCTURAL STEEL BUILDING" AND THE AISC "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES." FOR THIS PROJECT, PARAGRAPH 4.2.1 OF THE AISC "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES" IS HEREBY MODIFIED BY DELETION OF THE FOLLOWING SENTENCE: "THIS APPROVAL CONSTITUTES THE OWNER'S ACCEPTANCE OF ALL RESPONSIBILITY FOR THE DESIGNED BY THE FABRICATOR AS PART OF HIS PREPARATION OF THESE SHOP DRAWINGS."
5. WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY (AWS) STANDARD D.1. ELECTRODES FOR SHOP AND FIELD WELDS SHALL CONFORM TO AWS A5.1 OR AWS A5.5, CLASS ETOXX, LOW HYDROGEN.
6. SPLICING OF STRUCTURAL STEEL MEMBERS WHERE NOT DETAILED IN THE CONTRACT DOCUMENTS IS PROHIBITED WITHOUT THE PRIOR APPROVAL OF THE STRUCTURAL ENGINEER AS TO LOCATION, TYPE OF SPLICE AND CONNECTION TO BE MADE.



NOTE;
ALL WELDS ARE TO BE $\frac{3}{16}$ "
UNLESS OTHERWISE NOTED

SCALE 1/4" = 1'-0"



						±0.5" MINIMUM DIMENSION TOLERANCES UNLESS OTHERWISE NOTED	 SMART FAMILY OF COOLING PRODUCTS <small>www.SmartCoolingProducts.com 281-540-2805</small>		
						CRR JOB NUMBER			
						CUSTOMER'S PO 102647		FRAME DRAWING SACP 40A-HS	
REV.	DESCRIPTION	DATE	REV. BY	CHK'D BY	APP'D BY			5/28/2013	
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